

*Programmable coatings for Programmable photonic circuits*  
The path to PIC proliferation

Oded Raz, TU/e

**“Prediction is very difficult,  
especially if it's about the future”**

Niels Bohr

# What to take home from this talk

- Integrated photonics is still in its infancy (in terms of volumes, yield, complexity, etc)
- Now is the time to introduce clever programmable coatings to enable post-processing functional manipulation/programming
- Polymers offer a wide range of possibilities for creating adaptive coatings which can make un-organic semi-conductor devices programmable
- New ideas are welcome 😊

# “Study the past if you would define the future.”

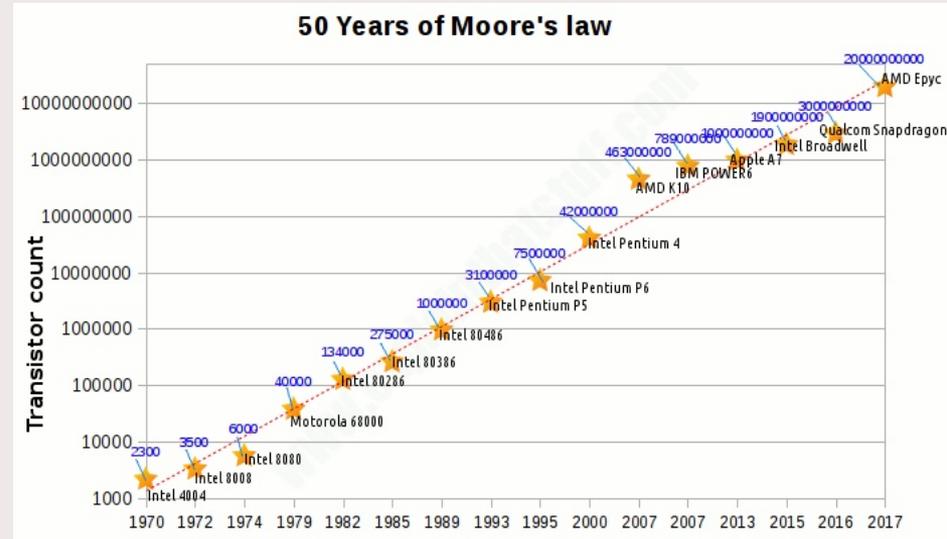
*Confucius*

- History may set us on the wrong path
  - VLSI, the corner stone of micro electronics
  - Photonic integration as an exercise in increased integration density
  - The challenges of fabrication
  - Simple analogy, complicated story...
- History is all we have to get us going
  - The shift from fixed to programmable – isn't it wonderful?
  - Why does it make sense to bring programmability to photonics?
- We are not alone! attempts at programmable photonics
- Programmable photonics in TU/e – The future!

# History may set us on the wrong path

VLSI, the corner stone of micro electronics

- More(Moore) is more!
- With more transistors we can definitely do more: memory, logic, mixed signal...
- Building blocks are simple and render themselves to miniaturization (thanks to immense investment in R&D)
- Function is the result of interconnection of many basic components
- Only limit is power dissipation (leakage current)
- Reliability of single transistor ( $1e-7$  FIT – or one in  $10^{16}$  seconds or once every 300 million years)

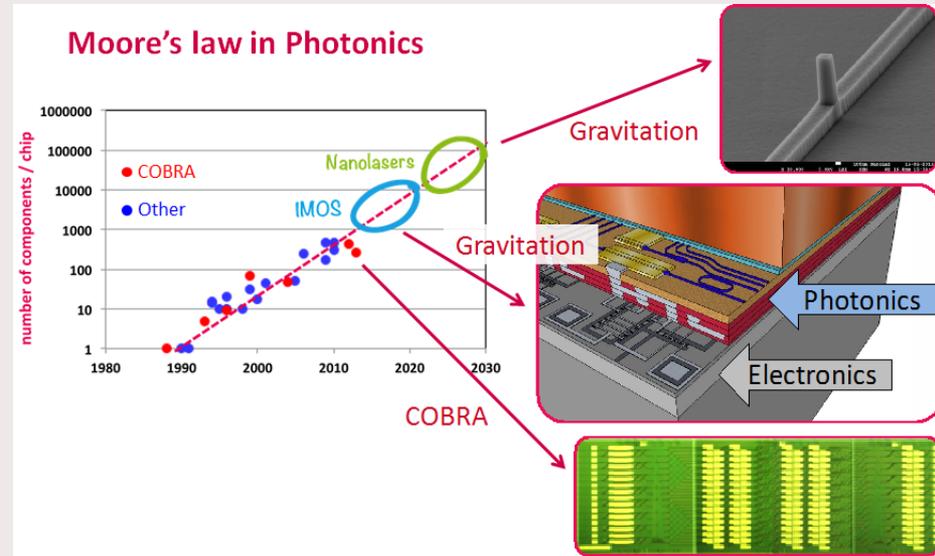


<https://www.explainthatstuff.com/integratedcircuits.html>

# History may set us on the wrong path

Photonic integration as an exercise in increased integration density

- If the function of the entire PIC is dependent on all parts working and the single device yield is 99%, what is the PIC yield if we put 100 of them on the PIC?
  - 99%
  - 80%
  - 36% (5% for 300 devices)
- And BTW, do we really need >1000 devices on a PIC? Or 10000?
  - What is the function?
  - Can it be controlled?
  - Can it be powered up?



PHI group, EE department TU/e

# How to reach the mass market for photonics?

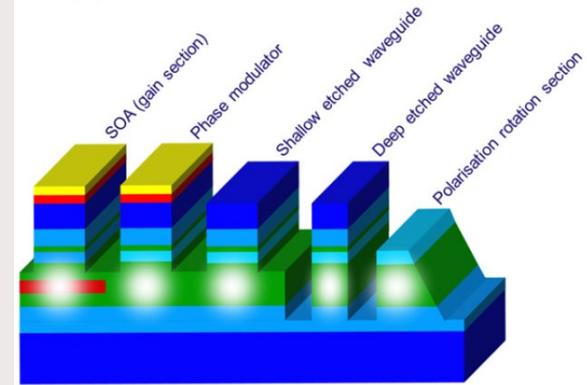
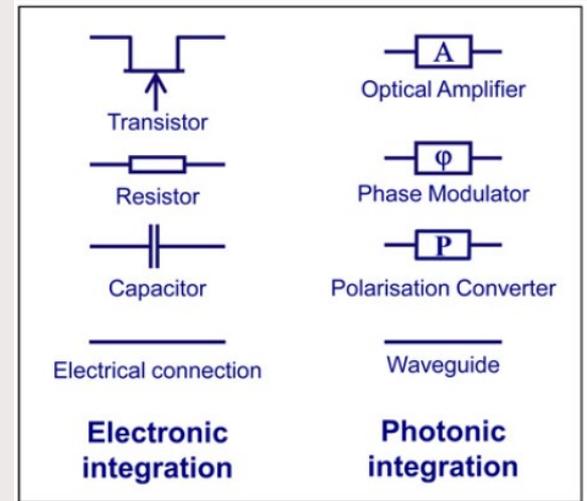
Huub Ambrosius former manager of the TU/e cleanroom on the challenges of fabrication



# History may set us on the wrong path

Simple analogy, complicated story...

- Every PIC uses a fixed set of components
- Just like electronics, simple!
- But what are these components doing?
- Can any of those single components be compared in versatility to a CMOS transistor?
- What is the size of a single building block?



M. Smit et al, Semicond. Sci. Technol. 29 (2014) 083001

# History is all we have to get us going...

The shift from fixed to programmable – isn't it wonderful?

- Programmable controllable logic ICs introduced in the mid 80s
- Enabled fast prototyping and flexible deployment and reconfiguration of electronic logic circuits (via “SW” update)
- Currently penetrated many consumer applications and emerging as promising solutions for deep learning computers



Altera EP300, circa 1985 (~100,00 transistors)

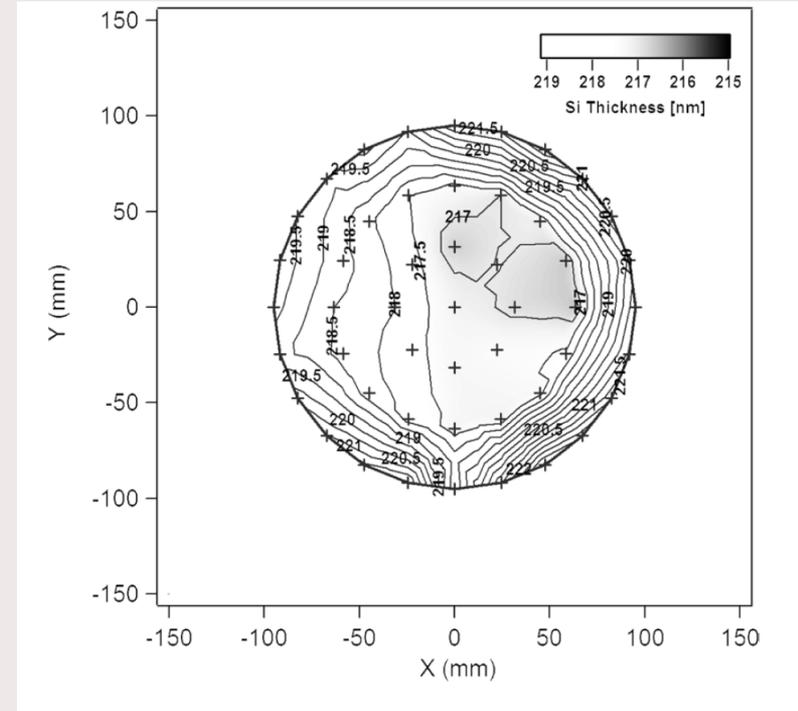


Xilinx VU19P. 2019 (35 Billion transistors!!!)

# History is all we have to get us going...

Why does it make sense to bring programmability to photonics?

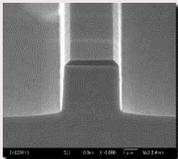
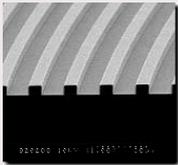
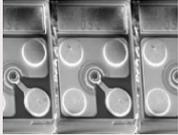
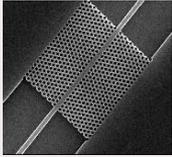
- Wafers are not uniform
- Small problem for electronics, big headache for photonics
- Same device design on two different positions on the same wafer will yield two different circuit behaviors!



S.K. Selvaraja et al, IEEE JSTQE 16 (2010)

# History is all we have to get us going...

Why does it make sense to bring programmability to photonics?

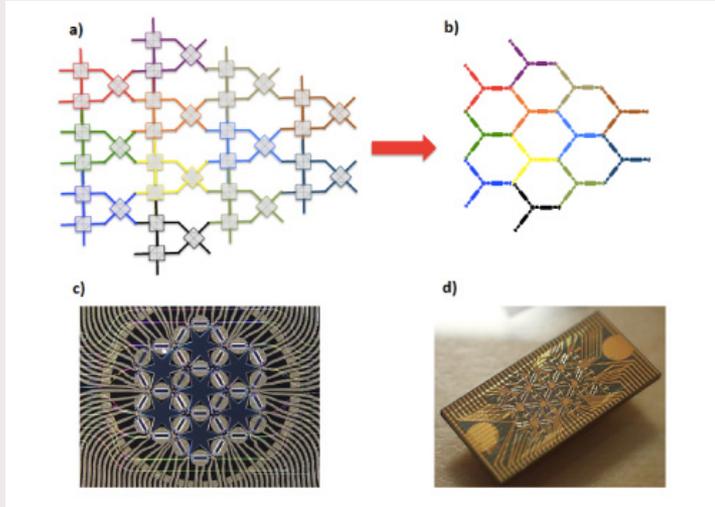


- Many platforms each with its unique advantages and applications
- Meeting design specification requires sub nano-meter resolution in lithography
- To compensate for deviations from design, devices include many active tuning elements
- Concepts for programmable photonics are emerging

**Generic programmable PICs (similar to electronic programmable ICs) will bring great benefits but how can they be made?**

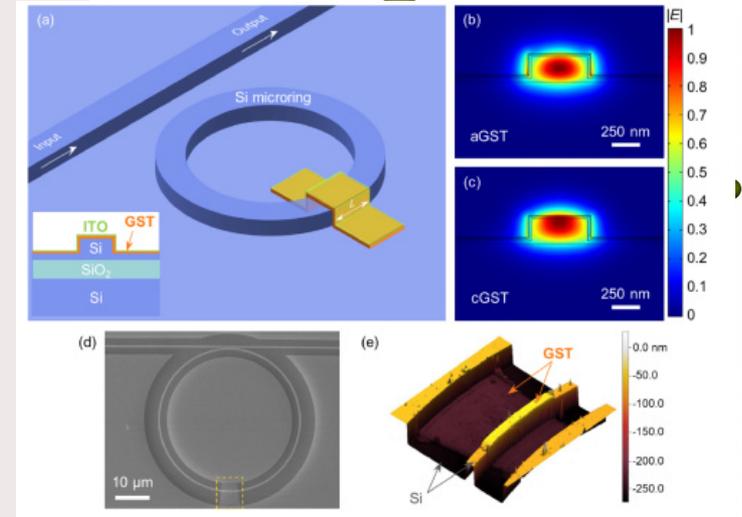
# We are not alone...

Attempts at programmable photonics across the globe



## Field-programmable photonic arrays

D. Pérez, et al, Optics Express, 2018



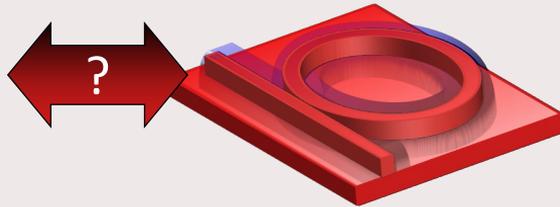
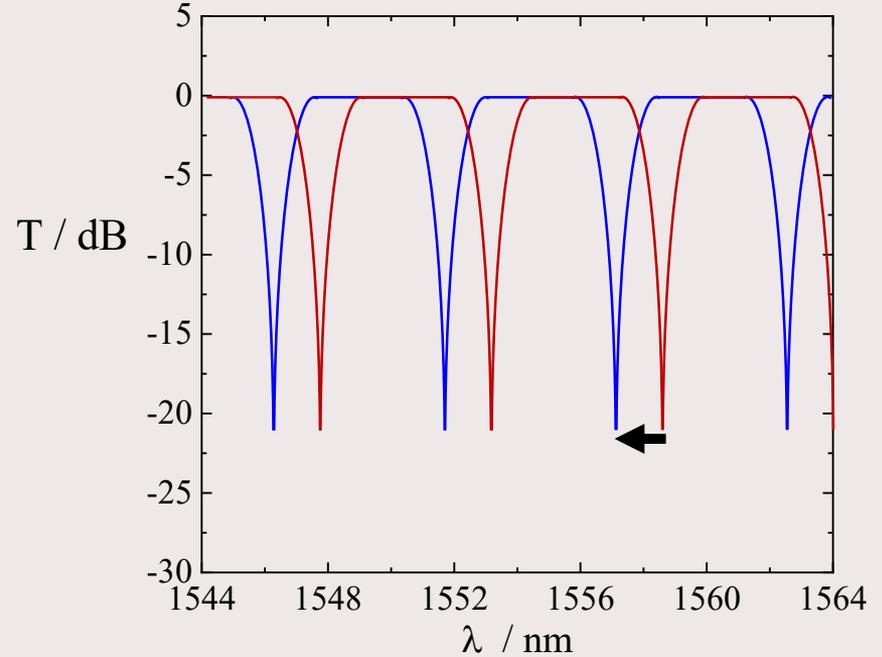
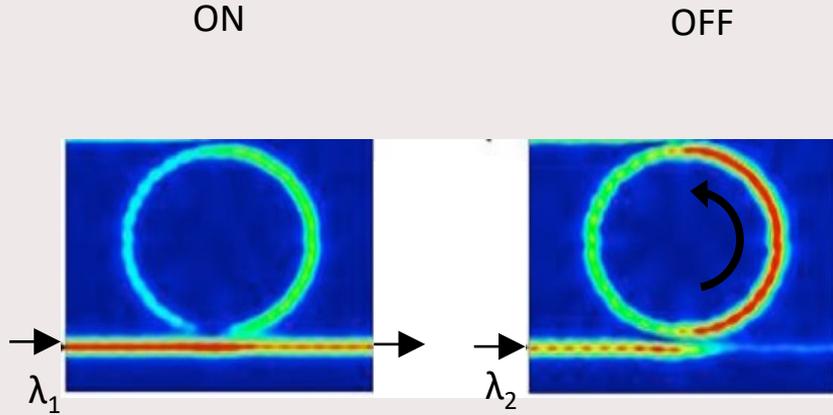
## GST-on-silicon hybrid nanophotonic integrated circuits: a non-volatile quasi-continuously reprogrammable platform

J. Zheng, et al, Optics Material Express, 2018



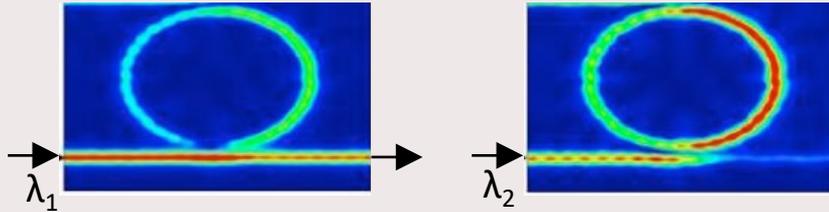
# Programmable photonics in the TU/e

Achieving programming via the cladding

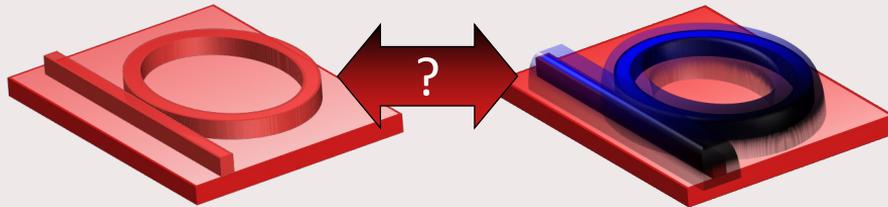


# Programmable photonics in the TU/e

Achieving programming via the cladding – what we need?



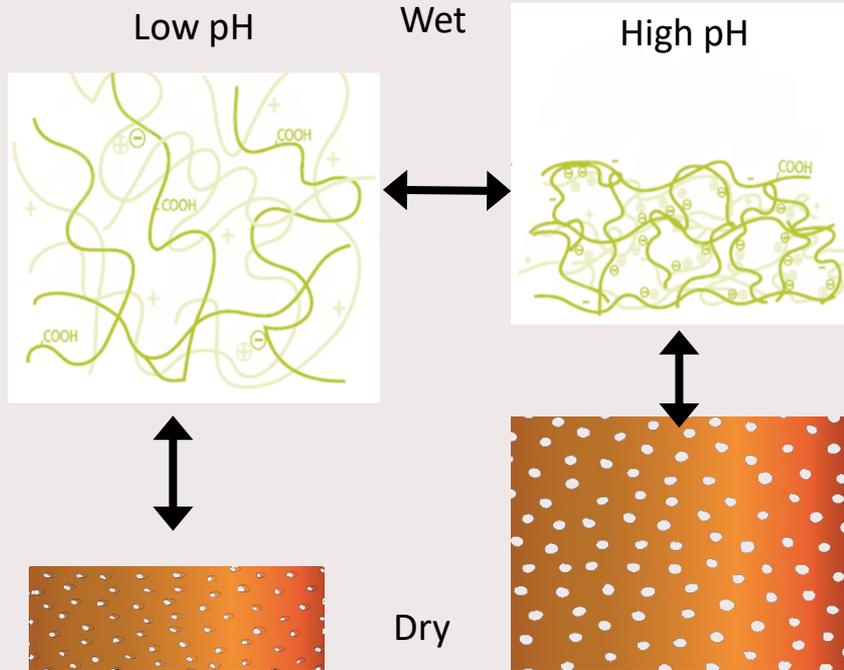
- Continuous power consumption
- Additional tuning circuits
- High optical loss



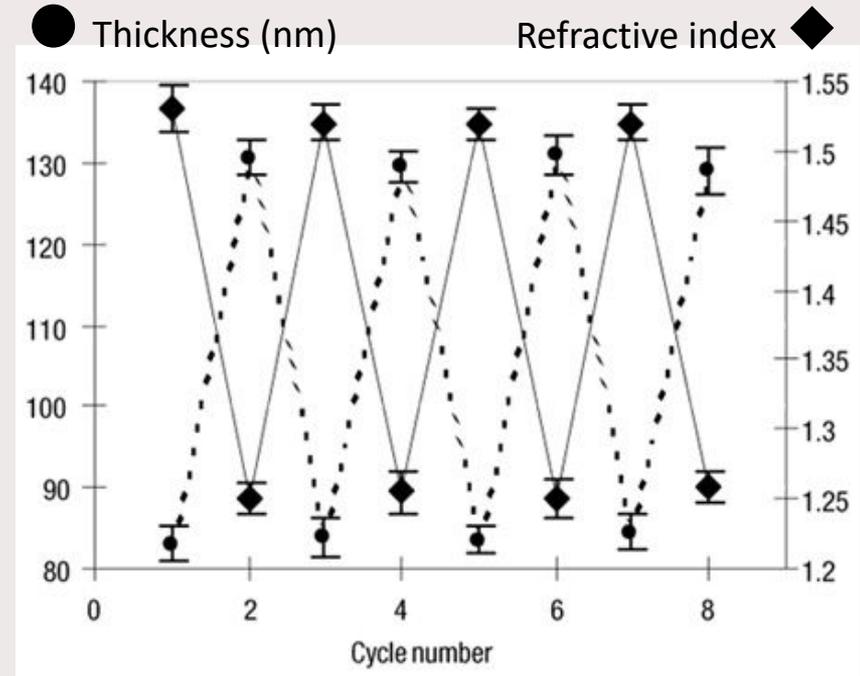
- + Non-volatile/no power input
- + No tuning circuits
- + Low loss
- + Easy to apply

# Programmable photonics in the TU/e

Reversibly swellable PEM with adjustable porosity



Adapted from Chia, K. *et al. Langmuir*, **25** (2009)

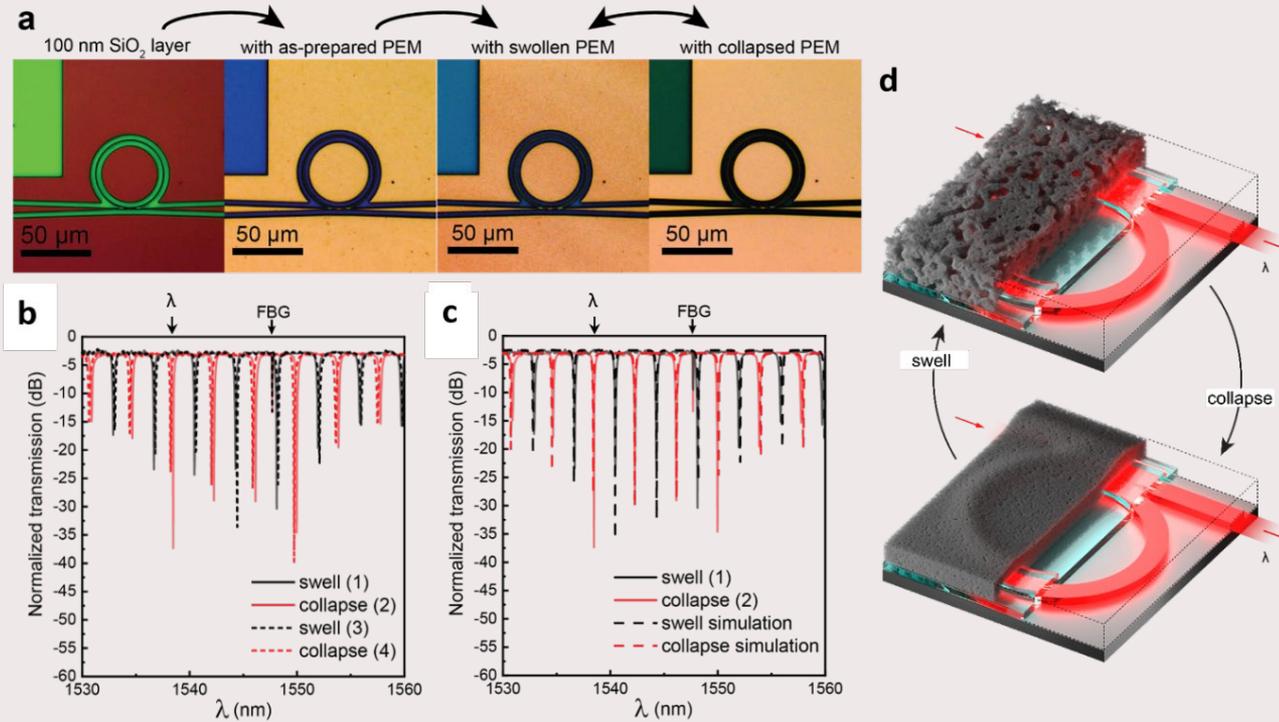


Hiller, J. *et al. Nat. Mater.*, **1** (2002)

Programmable coatings for Programmable photonic circuits

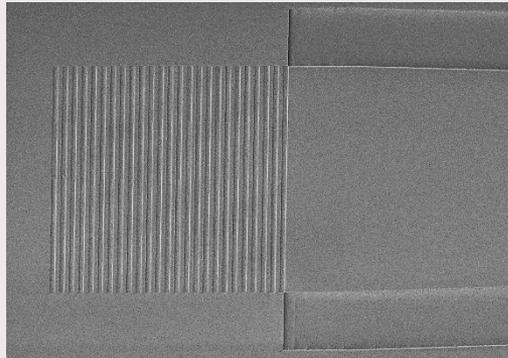
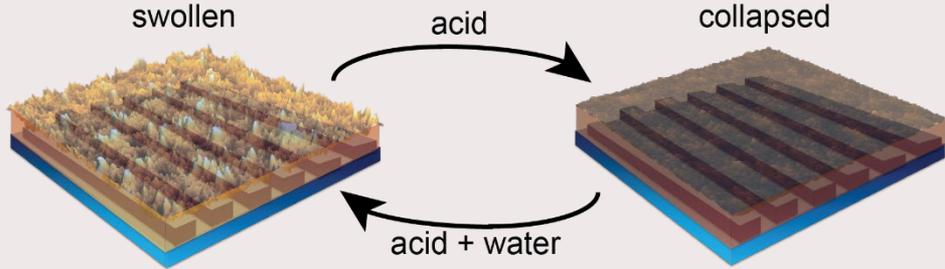
# Programmable photonics in the TU/e

## Programmable all pass ring filter using PEM cladding manipulation

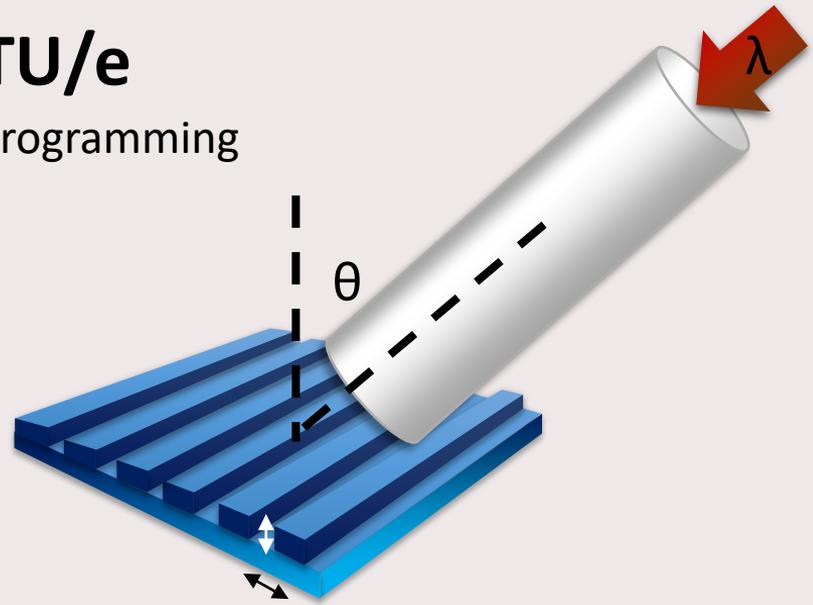


# Programmable photonics in the TU/e

Adjustment of grating coupler response using PEM programming



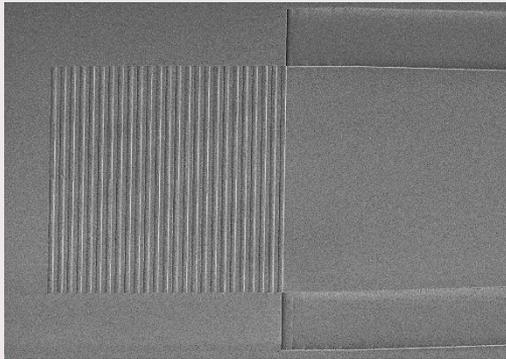
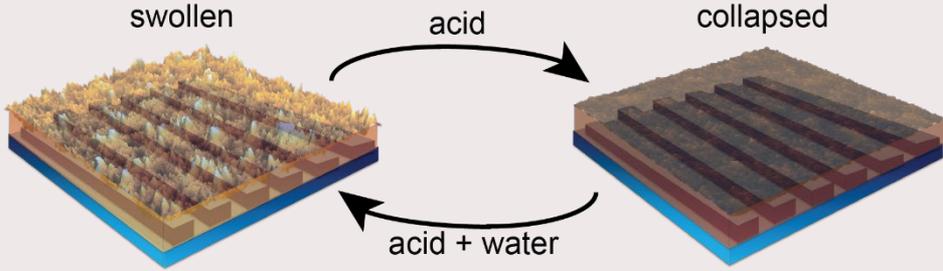
10  $\mu\text{m}$



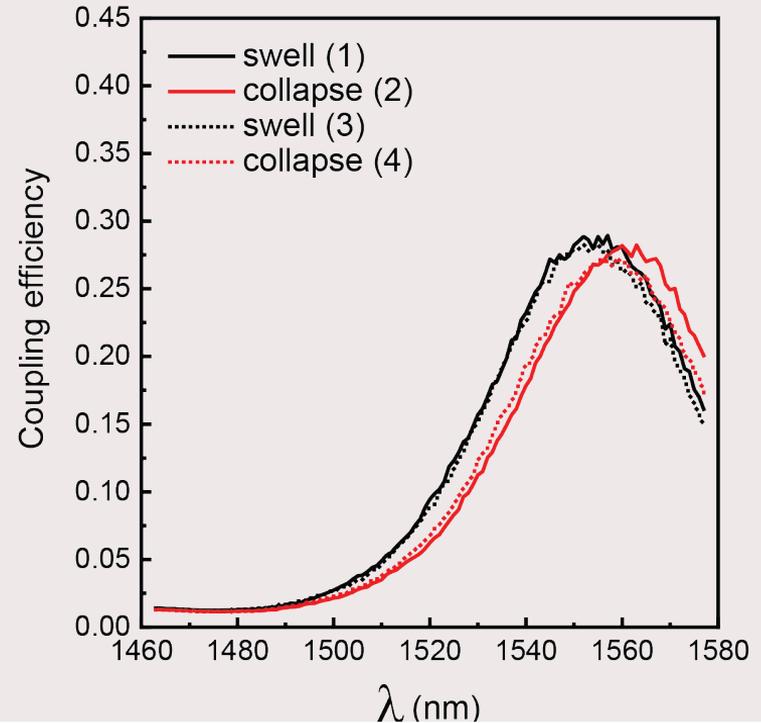
- Correction of
- Insertion angle
  - Critical device dimensions

# Programmable photonics in the TU/e

Adjustment of grating coupler response using PEM programming



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# Programmable photonics in the TU/e



Dr. Mahir Asif Mohammed



Christian Sproncken



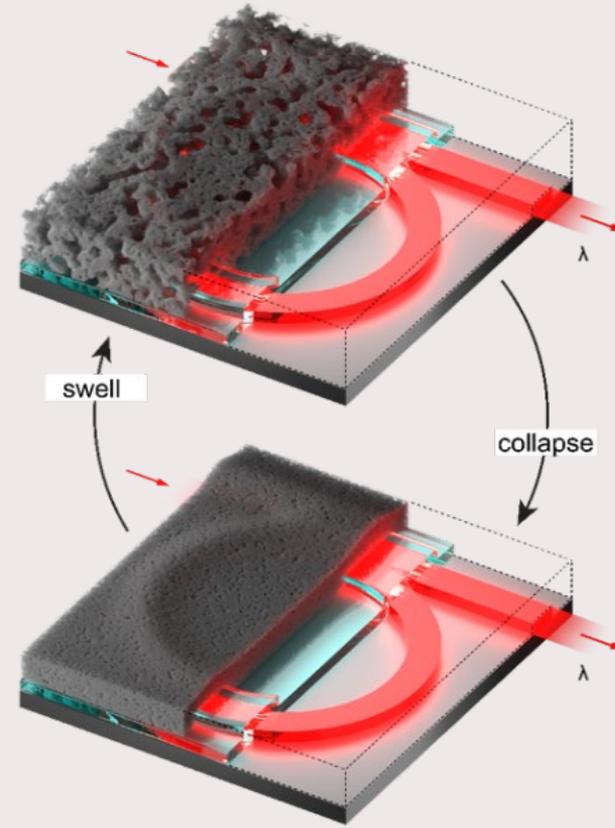
Dr. Patty Stabile



Prof. Ilja Voets

# “Those who have knowledge, don't predict. Those who predict, don't have knowledge”, Lao Tzu

- Photonics is a leading candidate technology for solving major societal problems
- If we want to speed up the uptake of photonics radical paradigm shifts in the design, manufacturing and application of photonic integrated circuits are needed
- Polymer chemistry is virgin ground in the search for programmable coatings and can be a game changer in the field of photonics!





Thank you