

## Hydrogen as an Energy Carrier: A Materials Perspective

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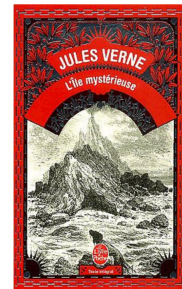


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### Hydrogen economy : History

- "Mystery Island" Jules Vernes 1874

The engineer says: *"je crois que l'eau sera un jour employée comme combustible, que l'hydrogène et l'oxygène, qui la constituent, utilisés isolément ou simultanément, fourniront une source de chaleur et de lumière inépuisables"*



- H - economy 1970 by J. Bocris



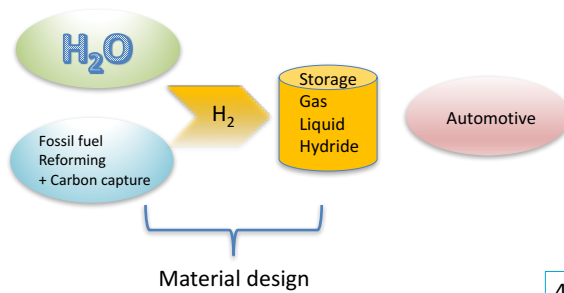
- High energy density :  $H_2$  142 MJ  $kg^{-1}$ , liq. HC 47 MJ  $kg^{-1}$
- Can be used to store and transport energy
- Abundant
- Secondary energy source - production



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## Hydrogen as an energy carrier

- Production
- Transport & Storage



400 km  
 Combustion: 24 kg petrol or 8 kg H<sub>2</sub>  
 Fuel cell: 4 kg H<sub>2</sub>

## Hydrogen production

€ x3



Image by courtesy of David van Nunen

Electrolysis of H<sub>2</sub>O

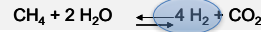
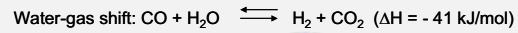
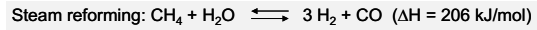


[www.hysep.com/basic-info/index.html](http://www.hysep.com/basic-info/index.html)

from fossil fuel by  
 Steam Methane Reforming

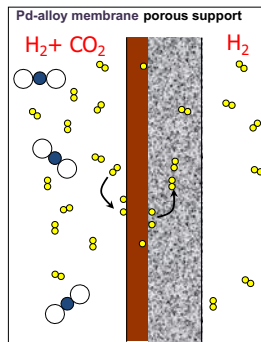
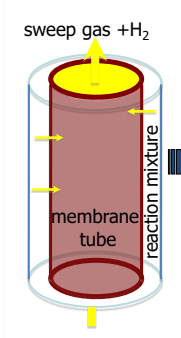
90% of H<sub>2</sub>

## Hydrogen production from fossil fuel



Energy efficient by removing  $\text{H}_2$  from reaction mixture

Membrane reactor



•Process Conditions

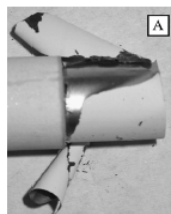
T: 550 – 950 K  
P: 10 - 50 bar

•Stable alloy

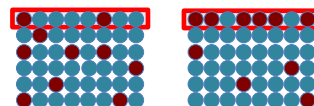
- delamination
- embrittlement
- segregation

## Metal membranes for gas separation

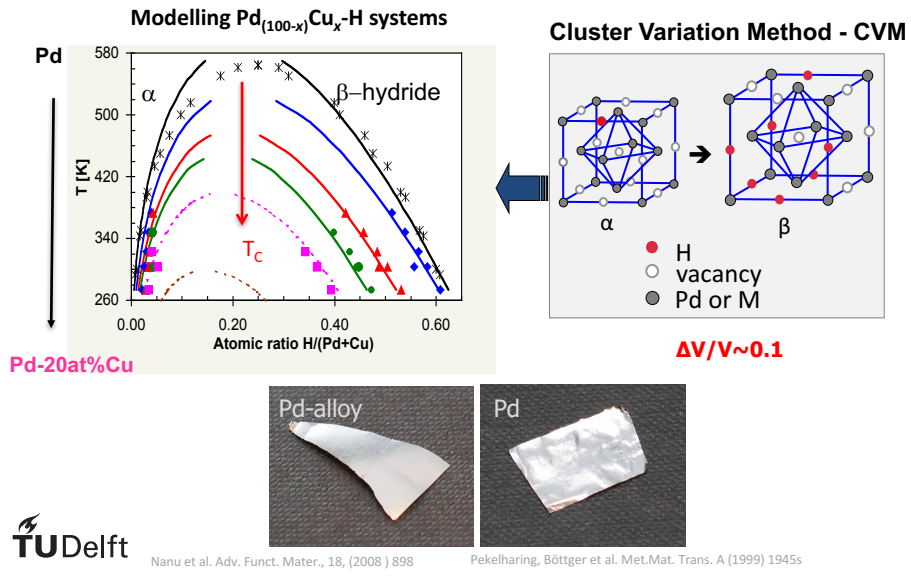
Microstructural changes	Surface poisoning
<ul style="list-style-type: none"> <li>○ Thermal expansion mismatch</li> <li>○ <math>\beta</math>-hydride formation below <math>T_C</math></li> </ul>	<ul style="list-style-type: none"> <li>○ <math>\text{H}_2\text{S}</math>, <math>\text{H}_2\text{O}</math>, <math>\text{CO}</math>, <math>\text{CO}_2</math></li> <li>○ Surface segregation</li> </ul>



vacuum      gas environment



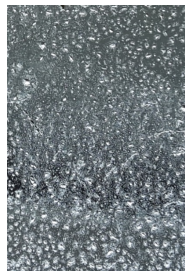
## Optimise composition for stability



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## Pd : nano-structuring & embrittlement

Single H<sub>2</sub> loading – de-loading cycle



Pd-compact morphology



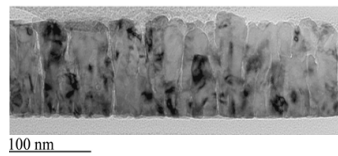
Pd loose nano-sized structure

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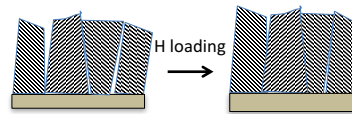
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## Optimise microstructure for stability

- Nano-structuring
  - Quasi-free expansion

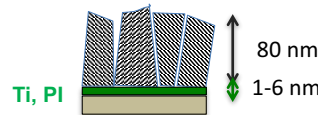


Brush membrane concept



Loose nano-sized columnar structure : sputter conditions

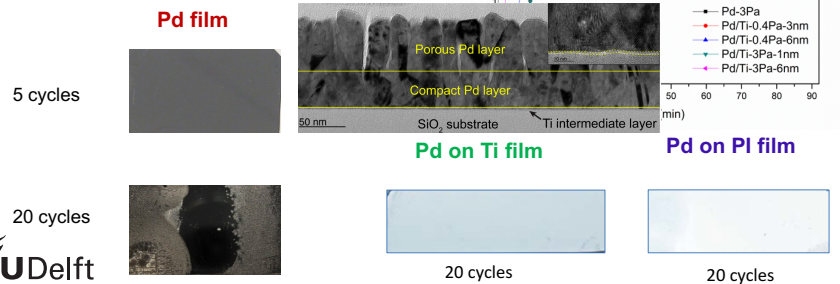
- adhesive layer:



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## Improve adhesion

- Hydrogen loading and de-loading cycles
- Analysis of:
  - Phase transformation
  - Stress
  - Texture

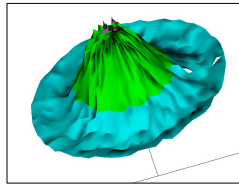


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## Optimal film performance

Pd on PI : good adhesion – no delamination  
high performance – solubility and kinetics

- Resulting optimal film characteristics:
  - Open nano-structure
  - Texture: ‘weak’ 111-texture 1,5 x random
  - Stress: ~ 100 MPa

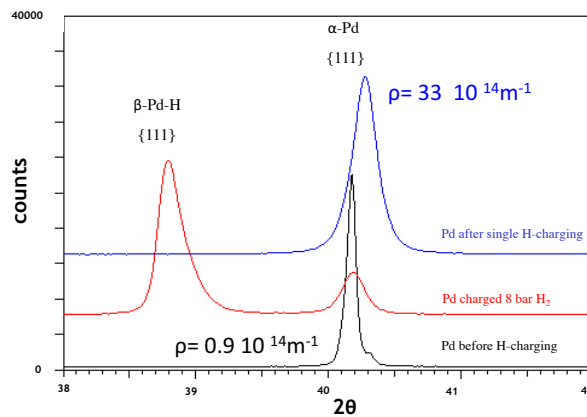


Pd on PI film

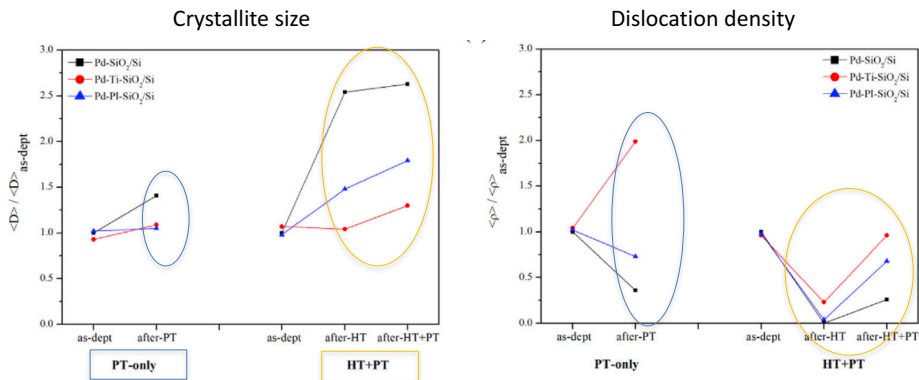


## Phase transformation and damage

Effect of hydrogen loading on dislocation density



## Phase transformation and damage



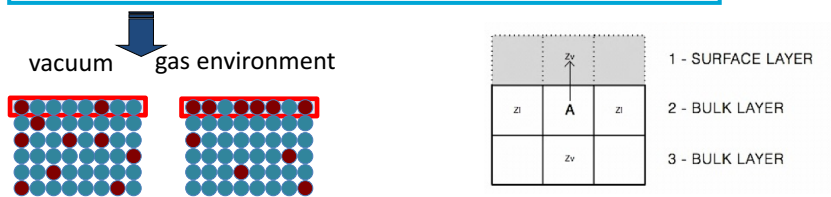
Hydride formation (T < 353 K)

Heating up to 625 K + Hydride formation



## Segregation

- Segregation in binary alloys
  - H<sub>2</sub>, CO, CO<sub>2</sub> (H<sub>2</sub>S, H<sub>2</sub>O)
  - Surface segregation



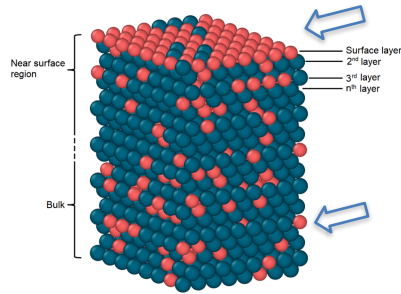
regular solution model - in vacuum

$$Q_{seg} = \underbrace{(\gamma_A \sigma_A - \gamma_B \sigma_B)}_{\text{surface}} + \underbrace{2\omega Z_l (X_A^b - X_A^s) + 2\omega Z_v (X_A^b - \frac{1}{2})}_{\text{configurational}}$$



$$\omega = \epsilon_{AB} - \left( \frac{\epsilon_{BB} + \epsilon_{AA}}{2} \right)$$

## Surface segregation



Solid lines includes elastic strain

No segregation line .

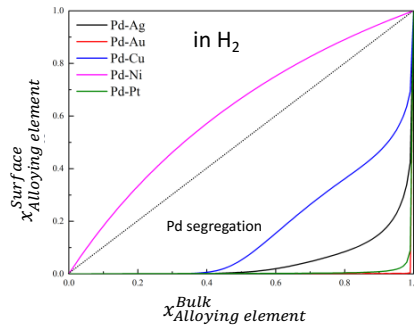


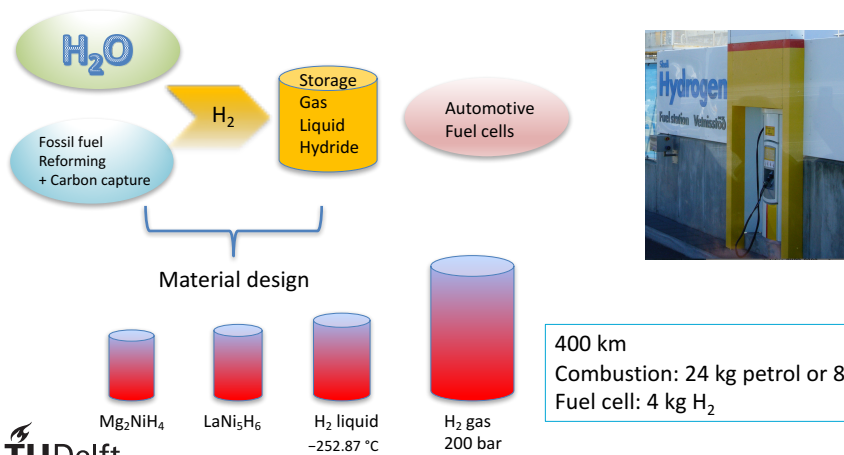
Image by courtesy of J.Postma -2020

Meng et al. Int.J. Hydr. Ener. 43 (2018) 2212s

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## Hydrogen as an energy carrier

- Production
- Transport & Storage

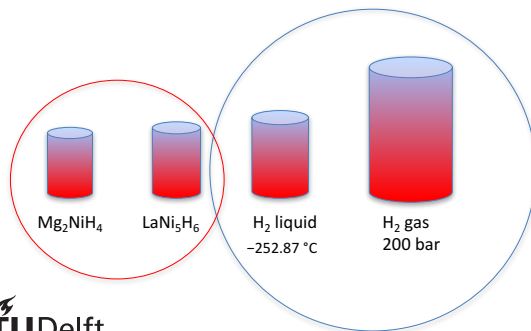


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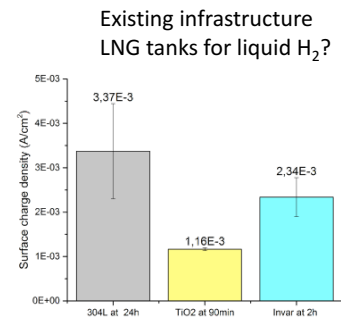


## Hydrogen transport & storage

Capacity (mass, volume)  
 Reversible – (P-C-T) P, T moderate  
 Kinetics (absorption/desorption)  
 Lifetime



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## Conclusion

- Materials design needed for
  - Efficient & low cost green hydrogen production
  - Existing infrastructure H-proof
  - Storage in solids (solubility, kinetics)

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## Thanks to

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